C Adobe Stock



12,000-10,000 BCE -Gobekli Tepe, Anatolia, Turkey

First cementitiou material

Earliest known use of a cementitious material in a general sense – lime, obtained from burning limestone.

ent city of Kameiros, Rho



~500 BCE -Rhodes, Greece

Volcanic ash improves the durability

The Ancient Greeks were the first to use natural pozzolan (volcanic ash) as an additive to lime. This innovation significantly improved the durability and water resistance of the lime mortars widely used in their constructions.

Enduring Roman structures

The Romans used lime and volcanic ash to make cement, building many enduring structures across their empire. Vitruvius first described . concrete making in De Architectura around 20 BCE.

27 BCE – 1453 AD Roman Empire

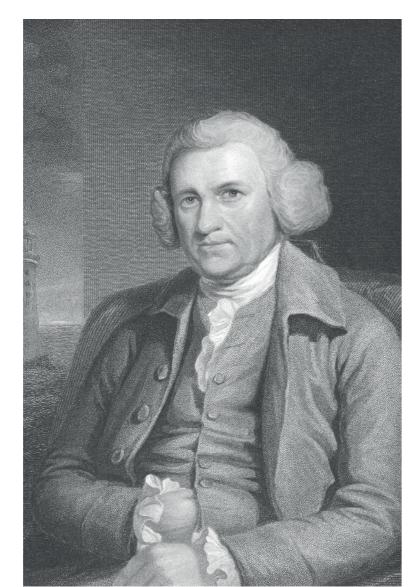


Pantheon in Rome, Italy. © Adobe Stock

Steps towards modern cement

a new hydraulic lime for the construction argillaceous (clay-containing) limeston advancing developments towards modern cement.

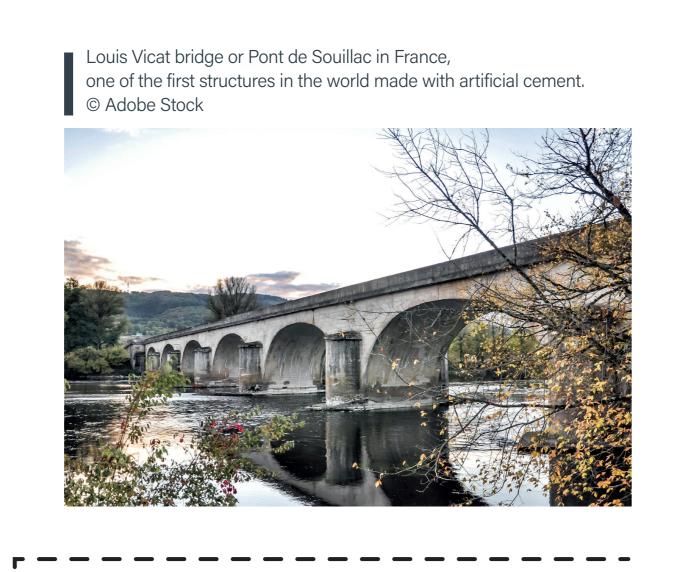
' 1756 – John Smeaton



C Adobe Stock



one Lighthouse. He used



1818 – Louis Vicat

Invention of modern cement

French engineer Louis Vicat researched artificial hydraulic lime, demonstrating that calcining a mixture of limestone and clay produced superior results. He . identified the correct proportions needed to create a binder that sets underwater, crucial for durable construction, and showed that this . artificial lime had better properties

than natural hydraulic limes.

Invention of Portland

to achieve the high temperatures necessary for this process in a beehive kiln, a technique known as «clinkering.» The result was a type of cement closely esembling the Portland cement we use

' 1824 – Joseph Aspdin



Remains of an ancient disused quarry at Portland Bill, England, UK. © Adobe Stock

The gypsum quarry of Toconao, Chile © Adobe Stock



1830s

Use of gypsum

It was discovered that co-grindir clinker with a small quantity of gypsum increased the strength of cement and enabled to control the setting time.

First reinforced concrete bridge

 A Parisian gardener, Monier patented the idea for reinforced concrete in 1866 and built the first known reinforced concrete bridge, 4m wide by 16.5m length, in 1875.

' 1875 –

Joseph Monier



Reinforced concrete in modern days, pouring concrete into prepared place with reinforced steel bars. © Adobe Stock

Standardizing performance testir

The development of testing methods and scientific research played an important ro' in establishing a common understanding among scientists and engineers for quantitatively comparing cement performance.



1903 – The Ingalls Building

First concrete 'skyscraper'

James W. McLaughlin designed the world's first concrete 'skyscraper' w' was built in Cincinnati, USA, reachi 16 storeys and 64 metres tall. It is still in use today, now as a hotel.

Advancements in production

I ment of Portland cement in the early 19th century. The introduction of the rotary kiln made cement production more efficient, and the widespread use of reinforced concre transformed construction practices globally

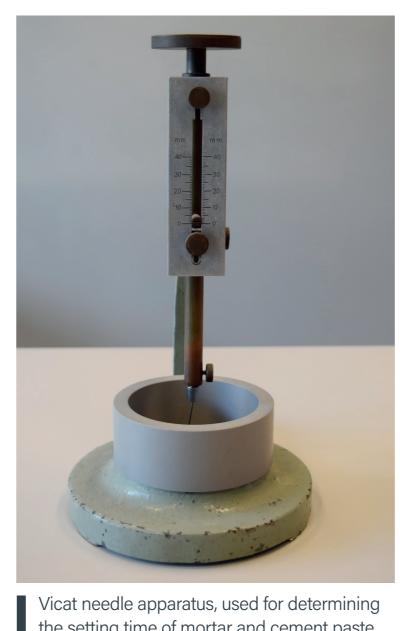
' **1900s** – Industrial revolution



An example of a rotrary klin today. © Adobe Stock

| Mid-Late 19th

Century



Vicat needle apparatus, used for determining the setting time of mortar and cement paste. © EPFL / LC3 Project

Bolomey's formulas

Jean Bolomey, a professor at EPFL Switzerland, published an article on determining the compressive strength of mortars and concrete, introducing the well-known Bolomey's formulas, which are widely used in civil engineering.

1925 – Jean Bolomey



Cementitious Materials (SCM)

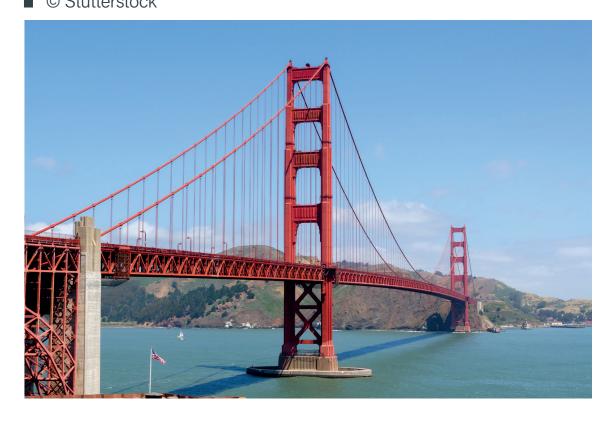
cementitious materials (SCMs) as additives to Portland cement occurred in differen countries. These SCMs included fly ash slag, and silica fume, which are by-products of the coal and metal industries.

Early-mid 20th Century



Blast furnace slag. © Adobe Stock

The Golden Gate Bridge in San Francisco. © Stutterstock



1930s

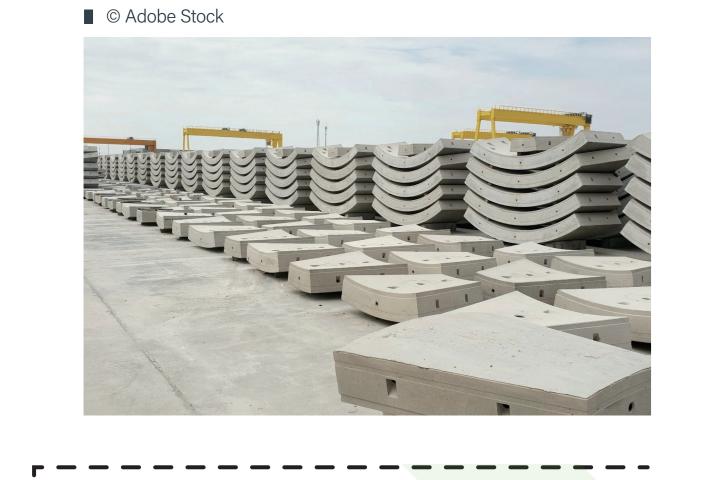
Calcined clays

930s in several dams and bridges, includ i in the anchorage blocks of the Golden Gate bridge.



Innovative work in reinforced concrete

Swiss engineer Robert Maillart designed the masterpiece Salginatobel Bridge using reinforced concrete. It is one of the first modern bridges to utilize reinforced concrete.



1930 – 1940s

Grande Dixence Dam in Swiss Alps, construction completed in 1961. The tallest gravity dam in the world. © Adobe Stock



1930s - 1960s

First large-scale dams

The first large-scale dams made of concrete begin construction and operations.

Start of extensive use of concrete

After World War II, there was a significant , war-torn cities and accommodate growing populations led to extensive use of concrete This period saw the rise of high-rise buildings, highways, and large public works projects.

1930



Salginatobel bridge in Schiers, Switzerland. © Shutterstock

Precast Concrete Introduction and popularization

precast concrete, leading to new irchitectural possibilities and efficiency in building processes.

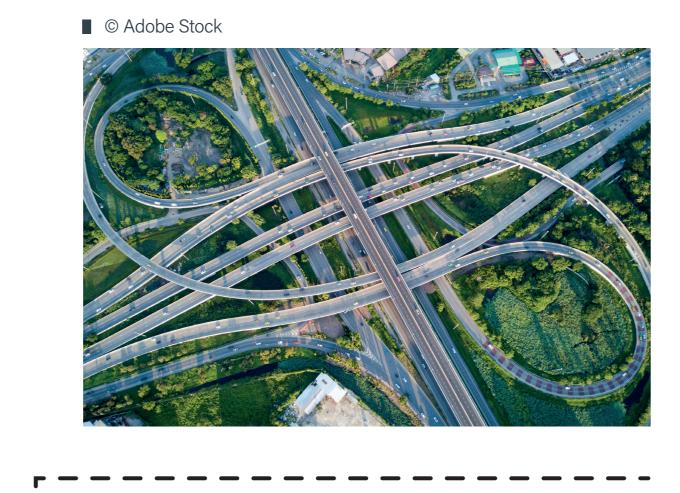
1945 - 1960



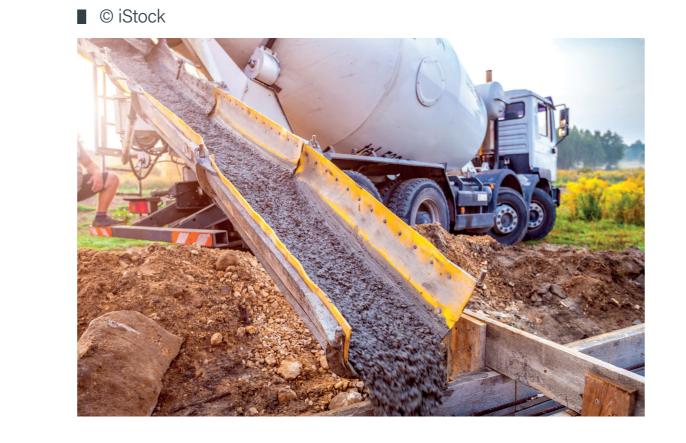
Concrete used for roads and pavements, shops and buildings.

Concrete in design

often combined with steel and glass. This approach emphasized clean lines and functional forms, showcasing concrete's versatility and aesthetic appeal.

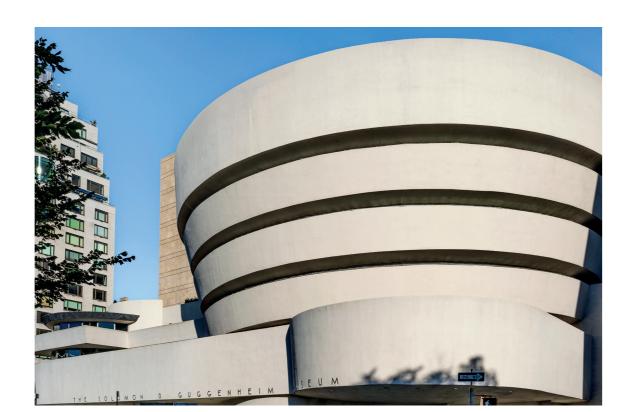


1960 - 1980



1990s

1960s-1970s



Guggenheim Museum, contemporary art museum designed by Frank Lloyd Wright, in the Fifth Avenue, New York City, USA. © Adobe Stock

Rise of concrete in urban infrastructure

! The mid-20th century concrete is used more and more for its durability, versatility, and cost-effectiveness i building the urban infrastructure we have today, roads, bridges, buildings, airports, marinas, etc.

Ready-mix concrete

he concept of delivering pre-mixed concrete to construction sites improves the efficiency and quality of concrete construction. Improvements in mixing an transportation technology helped to increase its adoption and brings flexibility in use of concrete.



1990s

Environmental considerations

reness of environmental impacts ompts research to begin on reducing . its carbon footprint.

Alternative Materials

help improve cement's environmental impact by substituting part of the I carbon-intensive clinker in Ordinary Portland Cement (OPC) all while improving concrete properties.







Stacks of fly ash piled up next to a coal power plant in Germany. © Shutterstock

Limestone Calcined Clay Cement, the use of clay gives a slighter warmer reddish brown colour to the cement. © EPFL / LC³ Project



2000s

LC³ - Low-carbon cement

evelopment of low-carbon cement L stone Calcined Clay Cement Switzerland, as an SCM to reduce C emissions, by replacing about half o the clinker with calcined clay and ground limestone.

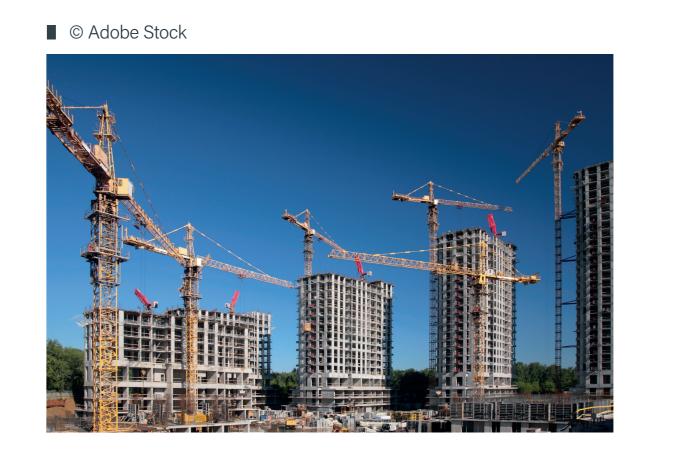
Burj Khalifa

9 828m, utilized high-performance concrete for its strength. During construction, a reco was set by pumping concrete up to 601m. Achieving this height required a substant amount of concrete per unit floor.

2009 -Burj Khalifa, Dubai, UAE



C Adobe Stock



2020s

Global cement | production reaches a new threshold

Cement is a victim of its success, and it is essential for building the societies we live in. While it is an extremely reliable material and cheap to manufacture all over the world, due to the huge volumes of cement produced or earth – 4 billion tonnes every year – the manufacture of cement represents about 8% of all CO₂ emissions, contributing to climate change.

Sustainable innovations

Continued advancements in cement technology focus on sustainability. The Global Cement and Concrete i emissions in cement and concrete manufacture tackles numerous ways to I eliminate carbon emissions like the use of alternative cleaner fuels and reducing the amount of clinker in cement.

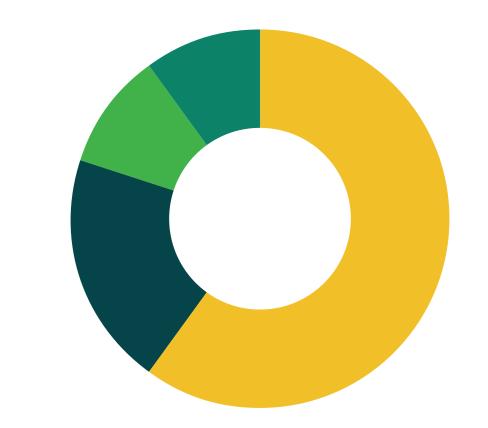
2020s



C Adobe Stock

In the next 25 years, the world will produc every year around 4,5 billion tons of cement, to make around 35 billion tonnes concrete. Strong popula Global South and the need for housing and Infrastructure will drive a huge demand for cement in the next 3 decades in these

2025 - 2050



Share of cement production by world region in 2025

- 60% Asia, incl. China and India 20% Africa
- **10%** Latin America

10% Europe and North America IEA 2019